

009682



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D3368-041
Job Sheet 193992



Part No: D3368-041

Job Qty: 2 pcs

Part Name: Tail Rotor Pedal Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 4/30/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3368 REV B , D2690 REV B2 , D3384 REV C IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	4/30/19		0.00	4.68	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		8-05-19
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	4/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	4/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	2 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	QC 21 - SA - 70	QC 21 - SA - 53

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Part Op 100 - (Small Fab) 1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel.
 Descriptions: Discard the rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 3- Cut cable to length as per dwg D2690 and D3384
 4- Assemble lanyard to cyclic sock as per Dwg D3384 Identify as D3384-047 Identify as D3371-5 3-Assemble lock
 mechanism and cam and install decal as per Dwg D3368.
 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
238-028 ST579	3/16" Dowel Pin .5" long	4 Ea (2 ea)	100-Small Fab - 1	F71132062
385-039 ST581	8-32 Flat screw	8 Ea (4 ea)	100-Small Fab - 1	F71130688
CBL-1240 GA117	Cable	4.6660 ft (2.333 ea)	100-Small Fab - 1	S157330
CBL-460 GAC05	Loop Sleeve	4 Ea (2 ea)	100-Small Fab - 1	S167460
* D2728-7	Dart Logo Label	2 (1 ea)	100-Small Fab - 1	
D3368-1 ST495	Pedal Lock Base	2 pcs (1 ea)	100-Small Fab - 1	S119958
D3368-3 ST496	Pedal Lock Cover	2 pcs (1 ea)	100-Small Fab - 1	S119954
D3373-7 GA120	Cam Lock KA	2 pcs (1 ea)	100-Small Fab - 1	S073089
D3384-1 ST500	Cyclic Sock	2 pcs (1 ea)	100-Small Fab - 1	S098047
D3385-3 ST033	Hinge	2 pcs (1 ea)	100-Small Fab - 1	S172122
HX-81 ST563	1/4"-20 SHCS 3/8" long	2 Ea (1 ea)	100-Small Fab - 1	S173616
NAS1149F0463P ST262	Washer	4 Ea (2 ea)	100-Small Fab - 1	S097088

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	238-028	4	36	0
	385-039	8	49	0
	CBL-1240	5	465	0
	CBL-460	4	166	0
	D2728-7	2	0	0
	D3368-1	2	5	0
	D3368-3	2	5	0
	D3373-7	2	12	0
	D3384-1	2	5	0
	D3385-3	2	11	0
	HX-81	2	25	0
	NAS1149F0463P	4	460	0
Part Specifications				
Specifications could not be found.				

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Container No: S179403



Part: D3368-041

Job No: 193992

Serial No/Batch: S179403

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/08/19